

## Complete Plant

### Ramallumin

#### Seizing

Reference: 4740      *Cost:* 0      *Terms:*      Pictures not available

1 RAMALLUMIN Sizing plant for discontinuous yarns suitable to work sectional beams (beam-to-beam) and also for direct beams (but without creel). The original year of construction is December 1989 (started up in 1990), but in the year 1994, the plant has been modernized by manufacturer and only the squeezing cylinders remained from the original plant. The main head and the sizing unit were replaced in 1994 with electronic units, completely brand new.

Working-width in entry : 2400 mm  
cylinders width : 2400 mm  
max. beaming width : 3000 mm  
max. beam width, including pins : 3500 mm

1 sizing box  
11 drying cylinders ay 3.5 bars, 4 tefloned and 7 stainless steel (+ 1 stainless steel drying cylinder of spare)  
pressure measuring device  
suction fan for dusts, with 5 bags expansion reed, automatic zig-zag  
pressing roller  
waxing device  
8 leasing bars + 1 central leasing bars  
plitting lenght 2 mts aprox.  
electric box  
software  
flanges capacity up to 1016 mm diam.  
sensors for humidity control  
2 dip cylinders of spare  
steam regulation group  
without kitchen because needed for another plant which will remain in the factory  
Delivery time : 40 days aprox.  
Status : Running

## Finishing

### Multiple

#### Slasher

Reference: 4749      *Cost:* 0      *Terms:*      Pictures not available

01 ROTAL / MASTER Denim Slasher dyeing line  
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YOC 2007  
Entry Creel for 12 Beams , dia: 1.250 H 1500 mm pneumatic brake system  
01 Section for Soda and pre dyeing with padder (10 ton) H 1800mm  
01 Air section with drum dryer 6 drums dia. 800 mm H 2000 mm  
01 Washing section with padder (10 ton) H 1800 mm  
08 Sections for dyeing with intermediate padder (10 ton) H 1800 mm  
01 Section Dryer with 6 drums dia 6 00 mm H 1800 mm  
01 Steamer section  
02 Sections washing and fixation intense (ECO WASH) system with padder (10 ton) H 1800 mm  
01 Section washing & fixation with padder (10ton) H 1800 mm  
01 Nonstop accumulator with 135 meter contain  
01 PRE Dryer with 11 drums dia. 800 mm H 2000 mm  
01 Sizing unit with double nip H 2000 mm  
01 Dryer , 13 drums dia. 800 mm H 2000 mm  
01 Beaming section for beams max. Dia: 1.250 mm H 3000 mm

## Sucker Muller

#### Seizing

Reference: 3834 *Cost:* 90,000 *Terms:* euro, cfr <http://finatexinternational.com/pictures/3834.zip>

1 SUCKER MÜLLER SIZING MACHINE YEAR 1990, DOUBLE SIZE BOX with double dip and double squeeze, roller width 2000 mm, working width 1800 mm, entrance into sizing box with tension controller AC into sizing box type SDR with double dip and double squeeze, feeding into pre-dryer type ZG 4 cylinders, all teflon, entrance into 2nd. sizing box type SDR double dip and double squeeze, exit and feeding into final cylinder dryer type ZG with 8 cylinders, (6 cylinders are teflon, 2 cylinders are stainless steel), exit and delivery onto beaming head type WR with prior waxing device, width

3200 mm, diameter 1000 mm.max, with take off device, MAHLO moisture control, working panel at beaming head with SPS control

6 teflon cylinders are newly coated

1 size kitchen with 1 cooker and 2 vessels, 1 preparation and 1 for the size material

## Seizing

### Benninger

#### Seizing

Reference: 4847 *Cost:* 0 *Terms:* Pictures not available

- 1 Benninger V-Creel, Year 1986/7, Chain Operated, 640 Live Ends, 640 spare ends, Pitch 400 mm
- 1 Benninger Direct Warper, Year 1986/7, Working Width 1.8 m with 60 Beams
- 1 Zell Sizing Machine, Year 1986/7, Beam Creel for 24 Beams, 2 Size Boxes, EcoPress, Single Dip Working Width 1.8 m, Cylinder Dryer of 12 Drums (8 Teflon Coated) Dryer on top of the Sizing - Metal Construction, Mahlo Textometer RMS-7 Beaming Head Width 2.8 m incl. Size Kitchen

Reference: 5843 *Cost:* 0 *Terms:* Make An Offer <http://finatexinternational.com/pictures/5843.zip>

yoc 1989 – 91, 4 weft colours, working width 280 cm / 110"

Reference: 6453 *Cost:* 42,000 *Terms:* EACH, EURO, CNF Pictures not available

1 Sizing/Slashing machine ZELL(BENNINGER) 1987, XKZ4/  
2 -U, 3500mm, Creel type ZWA for 12 beams 1000 x 1800mm, pneumatic controlled brakes by tension controller type ZR 320/160, sizebox type XKL ECOPRESS 10 incl. double dip/double squeeze rollers, drum dryer type ZT 4/2 teflonized drums and 3 pre-drying rollers, beaming machine type UB, working width max. 3400mm, for beamdiam. 1000mm, moisture control MAHLO type TEXTOMETER RM-7, control ZELL PROCOM, sizing-kitchen ZELL-O-MATT 500 with automatic filling of sizebox incl. temp. control

Reference: 7347 *Cost:* 0 *Terms:* - Pictures not available

. BENNINGER SIZING ZELL 1800 MM  
Year: 1992  
Type: UZ4/4/4. EK/EK/ZBW 16ZR 160/63  
Beam Creel Cap: 16  
No of Size Boxes: 2  
No of Drying Cyl: 12  
Working width: 1800 mm  
Max Beam width: 1900 mm  
Dia H/S: 1800 mm  
Size Cooker: 1000 ltr  
Size Ztrorage: 1000 ltr  
Spares: 1 x squeezing roll, 1 x imerson roll, 1 x Bottom roll

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

SIZING MACHINE BENNINGER BEN SIZETEC 2006  
with 1 size box ( wet split ) creel 16 beams head stock max 2800 mm & 10 cylinders  
with following  
Benninger high performance sizing machine model Ben - Sizetec ZB 16 SWA TKD ZT 4/6 BB  
max effective working width 2800 mm between the beam flange an the beaming machine  
Beam creel Model ZB to accept 16 warp beams , designed for a max beam flange dia of 1016 mm and a working width of 1800 mm between the flanges .  
the wind of tension is produced with one pneumatically loaded and automatically controlled  
band break per warp beam  
Guide rollers for perfect thread run in the beam creel , complete with supports  
2 Guide rollers for optimized guidance of the warp sheet to the sizing centre  
Unwinding frame model SWA to hold one sectional warping beam .  
The unwinding frame is designed for a max beam flange dia of 1016 mm  
Beam adapters is also included  
Electronic tension measuring system model MW to automatically control the yarn tension by means of a motionless measuring roller with a load cell  
Sizing centre model TKD with working width of 1800 mm and roller width of 2000 mm  
Frame and side covers of stainless steel painted with an acid resisting paint  
Warp Delivery system at size box entry with one pressure roller < one rubber coated feed roller  
< one chromium plated dancer roller < and one swivelable safety guard  
2 Immersion rollers rubber coated  
1 Pneumatic roller pressing and lifting device the upper squeeze roller has a perbunan coating , the lower size roller a hard rubber coating  
1 Pneumatic roller pressing and lifting device the upper squeeze roller has a structured rubber coating and the lower size roller has a hard rubber coating  
1 Automatic squeeze pressure control for second pair of squeeze rollers automatically controlled by ben sizetec system  
1 Size pan of stainless steel  
1 Automatic size feeding device to refill the size box  
1 Three phase Asynchronous motor  
1 Handymat with a cable length of 3 mtrs  
1 stainless steel filter  
1 wet splitting zone  
1 Drying section model ZT 4/6 comprising  
1 predrying system model sincro 4  
1 final drier  
4 temperature controls  
1 three phase asynchronous motor  
1 steam pressure reducing valve  
2 fans  
1 electronic pneumatic pendulum roller  
1 oiling and waxing device model cv  
residual moisture measurement and control  
dry splitting field  
1 high performance headstock model BB max. working width 2800mm, max beam leant 3400mm and max beam flange diameter 1016mm including  
1 Warp delivery roller unit  
3 roller set  
1 three phase asynchronous motor  
1 three phase asynchronous motor  
A and B beam winding  
1 pneumatic beam pressing device  
2 motorized adjustable supports  
1 motorized beam lifting-in and doffing device  
1 expansion comb  
1 holding down rod  
Fluorescent light in the warp beam area  
Handymat: all functions are controlled with the touch pad keyboard,  
Machine status is indicated on the LCD  
A cable length of 5m permits a corresponding free movement  
Safety Devices: The safety guard for the 3 roller set is a swivelling sheet metal cover, electrically locked.  
2 Pairs of beam adaptors  
Warp taping device  
Dust exhaust installation: Including 1 Extractor with section slots underneath the warp sheet  
and an additional slot at the expansion comb.  
air exhaust zinc plated metal pipes and flexible hoses on both sides are supplied to the junction of the two pipes.  
1 Observation Mirror  
1 Additional Blowing Device  
1 Filter Station  
1 Additional exchange comb scissors with segments

Ben-Sizetec Process Automation

Hardware, central computer: IBM compatible, industrial PC with Pentium processor, WINDOWS operating system on a hard disk  
disk drive 3 1/2"

coloured graphics screen with TFT active control and LC-display, backlight lamps  
touch screen  
inkjet printer

Hardware, PLC: Programmable SIEMENS logic control system S7.

Software, central computer: designed by Benninger to control and adjust the machine.

Software, PLC: designed by Benninger to control and adjust the machine.

Operation

Control And Adjustment Parameters: in the following table the parameters are listed which

are recorded, controlled or adjusted by the BEN-SIZETEC.

PARAMETER: Unit

- machine speed (m/min)
- residual moisture (%)
- size pitch-up (%)
- drying cylinder temperature
- size temperature
- wax temperature
- squeezing force (kN)

pressing force (N)

- size level
- wax roller speed
- warp tension
- stretch
- warp leanth

Tool Box

1 Air compressor

Air conditioning system for control panel

Power supply in case of power failure

Benninger size preparation unit comprising of

1 High performance size cooker model sizemix 700 including  
two high speed agitator with stainless steel shaft and blades  
hinged lid

water meter with valve

direct steam heating

steam valve

drain cock

size pump to transfer the size to the storage tank

normal capacity 900 ltrs

Process control sizemix centralized operating and monitoring via colour graphics

on process control system

1 Size storage tank model V 1000

normal capacity 1150 ltrs

useful capacity 1000 ltrs

Pipe lines

1 level control in storages tank

1 Viscosity measuring instrument

Sizing knives

Spare part catalogues

electrical documentations

Maintenance instructions

ONE DIRECT WARPING MACHINE BENNINGER CREEL 2003

One Direct warper Benninger comprising of

Benninger Head stock hydraulic working width 1800 mm of 1994

Benninger Creel of 2003 BEN CREEL

H type creel

Trolley type

960 cones

one trolley for 40 cones

Pitch 270 mm

Opto electronic

Panels

32 Direct warp beams of 800 mm each

Manuals

Catalogs and Electrical Diagrams

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 6537

Cost: 0

Terms: -

<http://finatexinternational.com/pictures/6537.zip>

We can inform you following sizing & warping m/c for terry towel weaving.  
Pls check and contact us asap.

1. Hacoba Direct Warping Machine
  - Year : 1994
  - Type : Head (NZB- Super 1000 ) / Creel ( G5-N-T)
  - Number of ends 700 arranged in 5 creel sections.
  - Vertical pitch : 270 mm
  - Horizontal pitch : 270 mm
  - Number of decks : 7
  - Beam Diameter : 1,000 mm
  - Warping Width : 1,800
  - Direct Beam drive by D.C. motor 22 KW
  - Speed : 0 to 1,500 mts/min
  - Expanding comb : 700 dents
  - Lateral traverse motion
  - Automatic indication of yarn brakes
  - With Yarn cutting device & Independent Blowing Device
2. Sucker Sizing Machine
  - Year : 1994
  - Head ( Type : WN)
  - Width : 130" ( 3,300 mm)
  - Beam Stand creel : 12 ( Type : ANP-12)
  - Warping width : 1,800 mm
  - Max beam flange diameter : 1,000 mm
  - 1 Size box ( Type : SD-40 )
  - Number of squeezing roller : 2 x 2
  - Number of immersion roller : 2
  - Max squeezing press of main squeezing machine : 40KN
  - Automatic squeeze pressure control from 0-15 KN
  - Max . machine speed : 125 m/min
  - Let-off Reglator AB300
  - Let-off measuring tention range : 0 - 2700 N
  - Roller width : 2,000 mm
  - Dry Cylinder : 12 pcs ( Type : ZG8 ,TZ)
  - with after waxing device & moisture device
  - with Control Panel
- 3.ILShin Cotton Sizing Machine
  - Year : 1994
  - Q'nty : 1 set
  - Width : 110"
  - Beam creel : 6 EA
  - 1 Size Box
  - Dry Cylinder : 11 EA

- 
- 1) Etc
    - With spare warper beam : Total 18 pcs
    - with mixing & cooking tank : 2 pcs ( 1,200 & 1,000 liter each )
    - Above all machineries is same factory's goods.
  - 2) Price : Upon request
  - 3) Payment term : Irrevocable L/C at sight
  - 4) Inspection : After open L/C ,we are available any time.
  - 5) Delivery : Immediately.
  - 6) Picture : Upon request

## Ilshin

### Seizing

Reference: 5938

Cost: 0

Terms: -

[Pictures not available](#)

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Ilshin Sizing M/C 1994 1 Width 110",6beam creel ,11cylinder,single s/z box

Reference: 6967

Cost: 0

Terms: -

[Pictures not available](#)

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ILSHIN Sizing Machine 1994 1 1 size box /110" for cotton towel weaving

## Multiple

### Seizing

Reference: 7544 Cost: 0

Terms: -

<http://finatexinternational.com/pictures/7544.zip>

We are pleased to offer you following Sucker Muller Sizing/Hacoba Direct Warper/ILShin sizing m/c subject to prior sale.

Pls check and contact us asap.

- Photo : attached file
- Price : upon request
- Location : Korea

1. Sucker Muller Sizing Machine

- Year : 1994
- Head ( Type : WN)
- Width : 130" ( 3,300 mm)
- Beam Stand creel : 12 ( Type : ANP-12)
- Warping width : 1,800 mm
- Max beam flange diameter : 1,000 mm
- 1 Size box ( Type : SD-40 )
- Number of squeezing roller : 2 x 2
- Number of immersion roller : 2
- Max squeezing press of main squeezing machine : 40KN
- Automatic squeeze pressure control from 0-15 KN
- Max . machine speed : 125 m/min
- Let-off Reglator AB300
- Let-off measuring tension range : 0 - 2700 N
- Roller width : 2,000 mm
- Dry Cylinder : 12 pcs ( Type : ZG8 ,TZ)
- with after waxing device & moisture control device
- with Control Panel

2. Hacoba Direct Warping Machine

- Year : 1994
- Type : Head (NZB- Super 1000 ) / Creel ( G5-N-T)
- Number of ends 700 arranged in 5 creel sections.
- Vertical pitch : 270 mm
- Horizontal pitch : 270 mm
- Number of decks : 7
- Beam Diameter : 1,000 mm
- Warping Width : 1,800
- Direct Beam drive by D.C. motor 22 KW
- Speed : 0 to 1,500 mts/min
- Expanding comb : 700 dents
- Lateral traverse motion
- Automatic indication of yarn brakes
- With Yarn cutting device & Independent Blowing Device

3.ILShin Cotton Sizing Machine

- Year : 1994
- Q'nty : 1 set
- Width : 110"
- 6 Beam creel
- Single Size Box
- Dry Cylinder : 11 EA

- 
- \* Above 3 set machineries is same 1 factory in Korea.
  - \* with spare warper beam : 18 pcs
  - \* with mixing and cooking tank : each 1 pcs ( 1000 & 1200 liter)
  - \* Delivery : Immediately
  - \* Location : Taegu Korea

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

## Schlafhorst

### Seizing

Reference: 7815 Cost: 0

Terms: -

[Pictures not available](#)

ROTAL SIZING MACHINE  
width 4200 , + Schlafhorst fractional warper , yoc 1980

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

## Sucker Muller

### Seizing

Reference: 3917 Cost: 71,000

Terms: euro, cnf

[Pictures not available](#)

-1-sizing machin suker muler model wn10 yo 1979- 1998  
Prparation part yoc 1998 –automatic speed regulation-7 cilinder- 1 marne  
withwearp beam beninger 180 cm with greel 640  
in 200 cm out 4000 cm

Reference: 4533 *Cost:* 38,000 *Terms:* euro, cfr <http://finatexinternational.com/pictures/4533.zip>

SIZING MACHINE SUCKER MUELLER YEAR OF CONSTRUCTION 1981/84 COMPOSED BY :  
1 SIZING BOX DOUBLE DEEP AND DOUBLE SQUEEZE  
1 PRE DRYER BY 4 TEFLONIZED CYLINDERS  
1 SIZING BOX DOUBLE DEEP AND DOUBLE SQUEEZE  
1 FINAL DRYING SECTION COMPOSED BY 3 STEEL CYLINDERS + 4 TEFLON CYLINDERS  
1 HEAD STOCK OF MAX 3000 MM WIDTH, CYLINDER WIDTH 1800 MM, USEFUL WIDTH 1600 MM  
COMPLETE WITH SIZE KITCHEN WITH TANKS

Reference: 4843 *Cost:* 0 *Terms:* Pictures not available

1 Sucker-Muller sizing mod.WL ,yoc 1988+ 2 fractional warpers

Reference: 4904 *Cost:* 0 *Terms:* Pictures not available

2 SUCKER MULLER FILAMENT SIZING MACHINES SINGLE DIP SINGLE NIP , 5 CANS EACH 1984 AND 1999 ±40 ALUMINIUM BACK BEAMS AND MANY WEAVERS BEAMS WITH ADJUSTABLE INFRA RED PRE-DRIER , AND EACH WITH A CRANE AT THE ENTRANCE TO LOAD THE BACK BEAMS ONTO THE RACKS . THE NEWER MACHINE WAS FULLY COMPUTERISED.

Reference: 5416 *Cost:* 0 *Terms:* Pictures not available

1 SUCKER MÜLLER Sizing machine, working width: 2200 mm, y.o.c.: 1995

Reference: 5814 *Cost:* 0 *Terms:* Pictures not available

Short description Super Wide Sucker Sizing Machine with Double Size Box  
Quantity 1 set  
Brand Sucker Muller  
Type WNS10  
Width Working Width : 5,000mm, (R/O Width: 5,700mm)  
YOM 1988  
Max. Warp Beam Dia. 900 mm.  
Tension Control by PIV  
Size Box Double Size Box, each Size Box has Double  
dipping & Squeezing R/O  
Dryer Total 16 (10 Teflon Coated )  
Dry Cylinder Size 800mm dia. X 2,600mm  
Humidity Control yes.  
Beam stand for 16 Beams  
Warp Beams 26 pcs  
Status of machine\*: recetnly stopped after running

Reference: 5703 *Cost:* 280,000 *Terms:* <http://finatexinternational.com/pictures/5703.zip>

1 Sucker Moenus (former Müller)  
  
Sizing and Warping line, built 2003/2004, comprising:  
  
1 Sucker Moenus Direct warper NZB-D 1000, built 2003  
working width 1800 mm, max. beam diam. 1000 mm  
  
1 Sucker Creel with 640 positions, pneumatic disc brakes  
  
45 Beams  
  
1 Sucker Moenus Sizing machine:  
  
Headstock WE-10 PC, built 2004, max. width 3200 mm  
with Simatic OP17 and Laserstop, waxing device  
  
1 Size Box SC-50, built 2004, Wetsizing,  
  
Cylinder Dryer ZM-10, built 2003, 10 cylinders, 6 x Teflon, 4 x Steel  
  
Beam Creel for 20 beams (5x4) with pneumatic brakes  
  
1 Sizing kitchen: 1 Cooker and 1 Tank, complete with Panels

Suitable for Cotton / Cotton-Viscose / Cotton-PES Tex 14-60  
excellent condition

Reference: 5937 *Cost:* 0 *Terms:* - Pictures not available

Sucker Muller Sizing M/C 1994 1 Width 130",12beam creel&cylinder,single s/z box

Reference: 4134 *Cost:* 0 *Terms:* Pictures not available

Sucker sizing machine  
1994

1

1 size box/ 130" for cotton sizing

Reference: 6272 *Cost:* 100,000 *Terms:* EACH, EURO, CNF <http://finatexinternational.com/pictures/6272.zip>

1 SUCKER MULLER SIZING MACHINE, with head model WE-10 year 1988, head width 320 cm, 2 sizing boxes, working width of sizing box 2 mts.

Reference: 6273 *Cost:* 0 *Terms:* - Pictures not available

2nd hand Sucker Muller Sizing machine.  
-Maker: Sucker Muller, Germany.  
-Yom: Dec, 1992 years.  
-Model: S-422  
-Head width: 130" (3,300 mm)-WN type  
-Working width: Max, 90" (2,200 mm)  
-two size box.  
-beam flange dia: 1,000 mm  
-Nos. of cylinder: 12 drums. (8 drums -teflon coated)  
-Beam stand creel: 16 pcs  
-with mixing tank + cooking tank  
-with waxing device & Mahlo moisture device.  
-control panel  
-including warp beam :32 nos.  
-complete set with standard accessories.  
\* Quantity: 1 set

Reference: 6363 *Cost:* 170,000 *Terms:* COMPLETE LOT, USD, CNF <http://finatexinternational.com/pictures/6363.zip>

Sucker Sizing & Benninger Warping Complete Line  
All Parts are complete,  
If you are interested, please send me one e-mail,  
then I can give more photos and price.  
Sucker Muller Sizing (S-432)  
Type : S-432  
Yoc: 1992  
Working Width: 3200mm  
Flange Dia: 1000mm Dia  
Control: PIV Gear Box RS34  
Winding Force: 0 ~ 8000N  
Press Force: 0 ~ 8000N  
No. of Dry Cylinders: 12  
No. of Size Boxes: 2 ( Double),  
Double Dipping & Squeezing.  
Creel : for 16 Warp Beams.  
Including:  
32 Warp Beams  
Cooking Cattle: 1 (650 Ltr)  
Cooking Storage: 1 (1000Ltr)  
Electric Control: Complete Panel

Benninger Direct Warper ZC-R  
TYPE: ZC-R  
YOC: 1992  
Made By: Switzerland  
Working Width: 1800 mm  
Creel Type: V Creel (Ge-GCF)  
Electric Control Panel.  
Flange Dia: 1000mm  
Creel Capacity: 720 ends

Reference: 4063 *Cost:* 70,000 *Terms:* euro, cnf <http://finatexinternational.com/pictures/4063.zip>

1 SUCKER MULLER sizing machine, year 1994, headstock "WN10" working width 3400 mm, beamdisc diam. max 1000 mm, input creel for 16 primary warpbeams 1800mm, 1 sizebox SD40 + 1 sizebox SD-R usefull working width 1800mm rollerwidth 2000 mm double dip double nip, dryer 10 cylinders for WET-SPLIT ZT2/2 year 2000 + 6 and extra dryer 6 cylinders, with size cooking equipment, can be combined with direct warper POS 10706 year 2007.

Reference: 6645 *Cost:* 0 *Terms:* - Pictures not available

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1 x Sucker slasher type sizing machine, 1984 - 1999  
creel for 10 beams, single sizing through SE 15,  
infrared pre drying unit, dryer with 5 teflon coated drums,  
headstock WE 10, working width 2800mm, installed 1999

STATUS: stopped but fully installed  
CONDITION: very well maintained  
LOCATION: Johannesburg, South Africa

Reference: 6966 *Cost:* 0 *Terms:* - Pictures not available

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Sucker sizing machine 1994 1 1 size box/ 130" for cotton towel weaving

Reference: 6899 *Cost:* 0 *Terms:* - Pictures not available

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2 SUCKER MULLER HACOBA FILAMENT SIZING MACHINES ONE DIP ONE NIP WITH CRANES

Reference: 7021 *Cost:* 40,000 *Terms:* EACH, EURO, FOT, Pictures not available

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1 SUCKER MULLER Sizing machine, working-width 2400 mm  
yoc 1978 (started up in 1980), equipped with :  
11 steam cylinders at 3 bar  
2 valves for temperature regulation  
6 tefloned cylinders  
1 size box with double pair of squeezing cylinders + 2 immersion rollers  
2 motors for suction  
2 supports for sectional warp-beams

Reference: 7005 *Cost:* 0 *Terms:* - <http://finatexinternational.com/pictures/7005.zip>

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Sucker Sizing & Benninger Warping Complete Line.

Sucker Muller Sizing (S-432)  
Type : S-432  
Yoc: 1992  
Working Width: 3200mm  
Flange Dia: 1000mm Dia  
Control: PIV Gear Box RS34  
Winding Force: 0 ~ 8000N  
Press Force: 0 ~ 8000N  
No. of Dry Cylinders: 12  
No. of Size Boxes: 2 ( Double),  
Double Dipping & Squeezing.  
Creel : for 16 Warp Beams.  
Including:  
32 Warp Beams  
Cooking Cattle: 1 (650 Ltr) : High Pressure and Temperature.  
Cooking Storage: 1 (1000Ltr)  
Electric Control: Complete Panel

Benninger Direct Warper ZC-R  
TYPE: ZC-R  
YOC: 1992  
Made By: Switzerland  
Working Width: 1800 mm  
Creel Type: V Creel (Ge-GCF)  
Electric Control Panel.  
Flange Dia: 1000mm  
Creel Capacity: 720 ends

Reference: 7130 *Cost:* 0

*Terms:* SEE  
DESCRIPTI  
ON

<http://finatexinternational.com/pictures/7130.zip>

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We have following WRAPING & SIZING machines available for sale .  
PRICE .....USD 96.000 EX FLOOR  
YOC 1988

SIZING SUCKER MULLER  
MODEL TZGW  
WIDTH 2200 mm  
CREEL OF 20  
8 DRYING CYLENDERS  
STEEL FEED TANK  
WARPING  
DIRECT BEAMING  
CREEL OF 640 CONES  
WIDTH 2200 mm  
V' TYPE CREEL  
SECTIONAL WARPING  
CREEL OF 640 CONES  
WIDTH 3000 mm  
H' TYPE CREEL  
WRAP BEAM 2100 , 2800 . 3000 MM

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 7221 *Cost:* 0

*Terms:* -

[Pictures not available](#)

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Sucker Muller Sizing/Hacoba Direct Warper/ILShin sizing m/c subject to prior sale.

Pls check and contact us asap.

- Photo : upon request

- Price : upon request

- Location : Korea

1. Sucker Muller Sizing Machine

- Year : 1994

- Head ( Type : WN)

- Width : 130" ( 3,300 mm)

- Beam Stand creel : 12 ( Type : ANP-12)

- Warping width : 1,800 mm

- Max beam flange diameter : 1,000 mm

- 1 Size box ( Type : SD-40 )

- Number of squeezing roller : 2 x 2

- Number of immersion roller : 2

- Max squeezing press of main squeezing machine : 40KN

- Automatic squeeze pressure control from 0-15 KN

- Max . machine speed : 125 m/min

- Let-off Regulator AB300

- Let-off measuring tension range : 0 - 2700 N

- Roller width : 2,000 mm

- Dry Cylinder : 12 pcs ( Type : ZG8 ,TZ)

- with after waxing device & moisture control device

- with Control Panel

2. Hacoba Direct Warping Machine

- Year : 1994

- Type : Head (NZB- Super 1000 ) / Creel ( G5-N-T)

- Number of ends 700 arranged in 5 creel sections.

- Vertical pitch : 270 mm

- Horizontal pitch : 270 mm

- Number of decks : 7

- Beam Diameter : 1,000 mm

- Warping Width : 1,800

- Direct Beam drive by D.C. motor 22 KW

- Speed : 0 to 1,500 mts/min

- Expanding comb : 700 dents

- Lateral traverse motion

- Automatic indication of yarn brakes

- With Yarn cutting device & Independent Blowing Device

3.ILShin Cotton Sizing Machine

- Year : 1994

- Q'nty : 1 set

- Width : 110"

- 6 Beam creel

- Single Size Box

- Dry Cylinder : 11 EA

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\* Above 3 set machineries is same 1 factory in Korea.

\* with spare warper beam : 18 pcs

\* with mixing and cooking tank : each 1 pcs ( 1000 & 1200 liter)

\* Delivery : Immediately

\* Location : Taegu Korea

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

1 Sizing machine SUCKER-MÜLLER 1992, composing:

- creel for 24 beams Ø 800mm, width 1800mm, pneumatic break/ tensioning.

- pre-drying section for yarns from dyeing beams, 4 steel drums incl, single beam unwinding device with tensioner.

- 2 size boxes type SE-R 40, full automatic temp./ level control.

- 4+7 drying drums, teflonized, incl. tensioning device.

- Beaming machine type WR-ML, beam width max. 2600mm, diam 1000mm.

- Moisture control MAHLO Textometer RMS-7.

- Control panel.

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 7740 *Cost:* 0 *Terms:* - Pictures not available

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1 Sucker Mueller WR, built 1988,  
2 sizing boxes of 2000 mm each  
creel 16beams, head stock max.2600  
12 cylinders: 9 Teflon + 3 Steel

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 7814 *Cost:* 0 *Terms:* - Pictures not available

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1 SUCKER-MÜLLER SIZING  
tip.WL Nr.1287176 , yoc 1988 + Ramallumin fractional warper Matr.573, yoc 1990  
H.fractions 165 mm.(36 fractions)

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 7571 *Cost:* 0 *Terms:* SEE DESCRIPTION Pictures not available

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1 SUCKER MULLER Sizing machine, working-width 2400 mm  
yoc 1980, equipped with :  
11 steam cylinders at 3 bar  
2 valves for temperature regulation  
6 tefloned cylinders  
1 size box with double pair of squeezing cylinders + 2 immersion rollers  
2 motors for suction  
2 supports for sectional warp-beams  
1 cooking boiler  
1 rubber squeezing cylinder of spare  
2 tanks of spare  
The plant as it is now, can be used for sizing of sectional warp-beams, but it can be extended to sizing also fractional warp-beams by adding a creel.  
Price : Euro 29.000,00 dismantled and loaded, net for us.  
Delivery time : Immediate, for loading within and not later end of May 2012

Reference: 7865 *Cost:* 0 *Terms:* - Pictures not available

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01 SIZING MACHINES Suckker Müller, Typ WR-CE, yoc. 1988,  
11 drums - 6 x teflon, drum width 240 cm, ww. warping 370 cm  
warp beam stand 8+8  
accessories  
sizing kitchen with 2 bowls VA with with agitator and pump

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

Reference: 7022 *Cost:* 0 *Terms:* EACH, EURO, FOT, Pictures not available

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1 SUCKER MULLER Sizing machine Mod. SD-40  
year of construction 1988  
width 2100 mm in entry  
width 3200 mm in exit  
1 Size box  
10 drying cylinders (4 tefloned cylinders and 6 stainless steel cylinders)  
Size kitchen 800 litres with deposit of 1000 litres  
Creel for fractional warp-beams  
12 warp-beams  
Price : Euro 40.000,00 dismantled and loaded, net for us  
Delivery time : Immediate, for loading within and not later end of May 2012

Zell  
Seizing

Reference: 5469 *Cost:* 0

*Terms:*

Pictures not available

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1 Zell Sizing Machine, Year 1986/7

Beam Creel for 24 Beams

2 Size Boxes, EcoPress, Single Dip, Working Width 1.8 m

Cylinder Dryer of 12 Drums (8 Teflon Coated)

Dryer on top of the Sizing - Metal Construction

Mahlo Texto Meter RMS-7

Beaming Head Width 2.8 m

1 Size Kitchen

1 Large lot of spare parts

30 Beams

## *Warping*

## Benninger

## Seizing

Reference: 4272 *Cost:* 220,000

*Terms:* usd, cfr

<http://finatexinternational.com/pictures/4272.zip>

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Warping and Sizing Unit

1 Benninger V-Creel, Year 1986/7, Chain Operated

640 Live Ends, 640 spare ends, Pitch 400 mm

1 Benninger Direct Warper, Year 1986/7, Working Width 1.8 m

60 Beams

1 Zell Sizing Machine, Year 1986/7

Beam Creel for 24 Beams, 2 Size Boxes, EcoPress, Single Dip

Working Width 1.8 m, Cylinder Dryer of 12 Drums (8 Teflon Coated)

Dryer on top of the Sizing - Metal Construction

Mahlo Texto Meter RMS-7, Beaming Head Width 2.8 m

1 Size Kitchen

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Reference: 5080 *Cost:* 0

*Terms:*

Pictures not available

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1 BENNINGER Warping Machine BEN-DIRECT 1000/2200 - YOC 2008.

work. width 2200 mm, 28 beams diam. 1000 mm

1 creel BENNINGER mod. BEN-V OPTOSTOP -576

1200 positions for max. package diam. 278 mm

1 BENNINGER Sizing Machine BEN - SIZETEC ZB12 KVD CT4/6 BB - YOC 2008.

work. width 2200 mm

1 creel for beams, mod. ZB12

1 unit for initial damping/ sizing , mod.KVD

1 wetting zone

1 size trough □ with each 2 pairs of dipping and squeezing cylinders

1 pre-dryer with 4 drying cylinders , teflon coated, dia. 800 mm

1 main dryer with 6 drying cylinders

1 headstock mod. BB-1016, work. width 2800 mm

automatic process Ben-Sizetec

size preparatory tank

regulation of size concentration

size separation unit

1 pneumatic device for lifting of rollers

automatic regulation of squeezing pressure

The machine is brand new, still originally packed in cases.

Pictures and lay-out available upon request.

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Reference: 5388 *Cost:* 690,000

*Terms:* COMPLETE  
LOT,  
EURO, CNF

Pictures not available

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1 BENNINGER Warping Machine BEN -DIRECT 1000/2200 - YOC 2008.

work. width 2200 mm, 28 beams diam. 1000 mm

1 creel BENNINGER mod. BEN-V OPTOSTOP -576

1200 positions for max. package diam. 278 mm

1 BENNINGER Sizing Machine BEN - SIZETEC ZB12 KVD CT4/6 BB - YOC 2008.

work. width 2200 mm

1 creel for beams, mod. ZB12

1 unit for initial damping/ sizing , mod.KVD

1 wetting zone

1 size trough – with each 2 pairs of dipping and squeezing cylinders

1 pre-dryer with 4 drying cylinders , teflon coated, dia. 800 mm

1 main dryer with 6 drying cylinders

1 headstock mod. BB-1016, work. width 2800 mm

automatic process Ben-Sizetec

size preparatory tank, regulation of size concentration

size separation unit

1 pneumatic device for lifting of rollers

automatic regulation of squeezing pressure

The machine is brand new, originally packed in cases.

Pictures and lay-out available upon request.

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Reference: 5352 *Cost:* 0 *Terms:* Pictures not available

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- 1 Benninger V-Creel, Year 1986/7
    - Chain Operated, 640 Live Ends, 640 spare ends, Pitch 400 mm
  - 1 Benninger Direct Warper, Year 1986/7, Working Width 1.8 m, 60 Beams
  - 1 Zell Sizing Machine, Year 1986/7, Beam Creel for 24 Beams, 2 Size Boxes, EcoPress, Single Dip
    - Working Width 1.8 m, Cylinder Dryer of 12 Drums (8 Teflon Coated), Beaming Head Width 2.8 m
  - 1 Size Kitchen

Reference: 5012 *Cost:* 370,000 *Terms:* EACH, EURO, CNF <http://finatexinternational.com/pictures/5012.zip>

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1 BENNINGER SIZING MACHINE model BEN SIZETEC, year 2004, creel 24 positions diam. 1250, width 2400, 2 sizing box, 1 dryer 14 cylinders, head max width 4 mts, beam diam. 1100.

Reference: 7324 *Cost:* 0 *Terms:* - Pictures not available

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N°01- BENNINGER fractional warpers Model BEN DIRECT  
year 2004  
Serial number  
Working width 2400 mm.  
Flange beam diam. max. 1250 mm.  
Dust aspiration CLEANVAC  
CREEL Model a V ,  
Positions 720  
Cones diam max 300 mm.  
Tubes evacuation device TRASTECHNICA  
N°01- BENNINGER SIZING MACHINE Model BEN SIZETEC  
year 2004  
Serial number  
n.1-Fix creel for beams from 24 positions of fractional beams with flange diam. 1225mm. working width internal flange to flange 2400 mm.  
n. 2 - size boxes with pre-wet tanks , and separate tank with double set of double squizing  
n. 2 - zones of separating of warp yarns in wet condition.  
n. 1- Dryer with 14 cylinders  
 n. 1 – Head Beaming of high production  
Working width max 4000 mm.  
Beams with flange of diam 1100 mm.  
n. 1- Electronic system control for automatic processing

Please consider: If prices or commissions are mentioned, they do not include commission for us or any agents. We kept the message original!!!

## Sucker Muller

### Seizing

Reference: 5395 *Cost:* 315,000 *Terms:* EACH, EURO, CNF Pictures not available

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1 Sucker Moenus (former Müller) Sizing and Warping line, built 2003/2004, comprising:  
1 Sucker Moenus Direct warper NZB-D 1000, built 2003  
working width 1800 mm, max. beam diam. 1000 mm  
1 Sucker Creel with 640 positions, pneumatic disc brakes  
45 Beams  
1 Sucker Moenus Sizing machine :  
Headstock WE-10 PC, built 2004, max. width 3200 mm  
with Simatic OP17 and Laserstop, waxing device  
1 Size Box SC-50, built 2004, Wetsizing,  
Cylinder Dryer ZM-10, built 2003, 10 cylinders, 6 x Teflon, 4 x Steel  
Beam Creel for 20 beams (5x4) with pneumatic brakes  
1 Sizing kitchen: 1 Cooker and 1 Tank, complete with Panels  
Suitable for Cotton / Cotton-Viscose / Cotton-PES Tex 14-60  
excellent condition

### Slasher

Reference: 5179 *Cost:* 0

*Terms:*

<http://finatexinternational.com/pictures/5179.zip>

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(1) Sucker Muller Direct Warper  
Model NZB-D1000  
1999 Year  
1000mm beam flange  
with Hacoba creel  
(1) Sucker Muller Slasher  
Model BSP 12  
1998 Year  
260 cm

Consisting of:  
WS Beaming head  
ZG dry can section  
SD-C Size box  
Beam creel

## *Yarn Processing*

### Sucker Muller

#### **Seizing**

Reference: 3802 *Cost:* 0

*Terms:*

Pictures not available

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1 Sucker Moenus Sizing and Warping line , built 2003/2004,  
comprising:  
1 Sucker Moenus Direct warper NZB-D 1000, built 2003  
working width 1800 mm, max. beam diam. 1000 mm  
1 Sucker Creel with 640 positions, pneumatic disc brakes  
45 Beams  
1 Sucker Moenus Sizing machine:  
Headstock WE-10 PC, built 2004, max. width 3200 mm  
with Simatic OP17 and Laserstop, waxing device  
1 Size Box SC-50, built 2004, Wetsizing,  
Cylinder Dryer ZM-10, built 2003, 10 cylinders, 6 x Teflon, 4 x Steel  
Beam Creel for 20 beams (5x4) with pneumatic brakes  
1 Sizing kitchen: 1 Cooker and 1 Tank, complete with Panels  
Suitable for Cotton / Cotton-Viscose / Cotton-PES Tex 14-60  
excellent condition